

Stationary Pneumatic Press

Clinching tools

Stationary clinching press for sheet metal up to 5 mm total thickness and hole punching in metal up to 6 mm thick. The built-in pneumohydraulic intensifier delivers a working force of 60 kN.

Technical data

Drive type	Pneumohydraulic
Maximum opening height	104 mm
Minimum distance from workpiece edge	5-9 mm
Maximum distance from workpiece edge (throat depth)	400 mm
Working air pressure	6.0 bar
Working force at 6 bar	60 kN
Cycle time	0.8-1.2 s
Sheet thickness (aluminium 250 N/mm ²)	5 mm
Sheet thickness (steel 400 N/mm ²)	4 mm
Sheet thickness (stainless steel)	3 mm
Press weight	245 kg

<https://press-steel.pl/en/product/stationary-pneumatic-press/>
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